

**JETEX<sup>®</sup>**

**JAPAN EXPERIENCE**

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十四年七月吉日建之

三十周年記念

二年五月吉日建之

平成十七年六月吉日建之

一十五年八月吉日建之

前五年十一月吉日建之  
二十三年七月吉日建之  
庄堂千春百年記念

中筋一夫 文忠 一平

大阪府八尾市 空井肇(栄米) 中井 絵七(サ子)

大阪市中央区安堂寺町 栗井鋼商事株式会社

京都市左区梅田三ノ宮 策自動車工業所

会長 森本安太郎 代表取締役 森本晃平

KEY HIGHLIGHTS

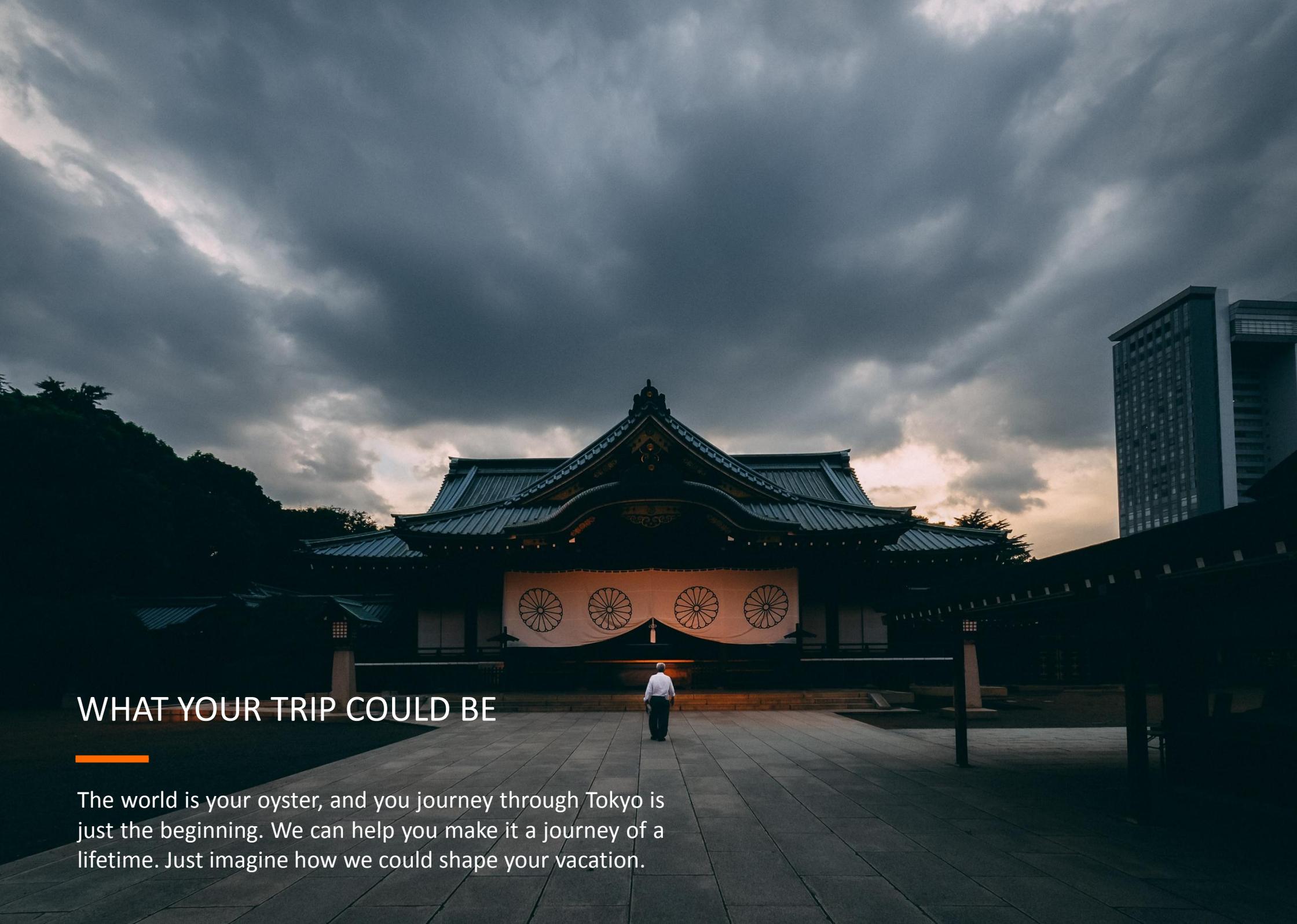
# JAPAN

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Japan, a country of complete contrasts that is constantly defying expectations. It is here that innovation and technology sit side-by-side. This harmonious place merges the modern world with the natural world and traditions beautifully. You will find the Eastern philosophy of hospitality nestled with exceptional Western expectations for luxury.

Explore Japan. Explore Tokyo. Explore Nagano. Explore Kyoto. Explore Osaka. Explore Shima.

A dramatic photograph of a traditional Japanese temple building, likely the main hall of a shrine, with a person walking towards it. The building features a large, ornate roof with curved eaves and a central entrance. A large white banner with four circular patterns hangs across the entrance. The sky is filled with dark, heavy clouds, and a modern high-rise building is visible in the background on the right. The overall mood is somber and contemplative.

## WHAT YOUR TRIP COULD BE

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The world is your oyster, and your journey through Tokyo is just the beginning. We can help you make it a journey of a lifetime. Just imagine how we could shape your vacation.

TOKYO

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# TOKYO

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Tokyo is a gorgeous city that is giddy with its own growth. This city was once a fishing village before it turned into the economic and cultural heartbeat of Japan. Stay at the Mandarin Oriental hotel to explore glorious Tokyo before setting off to Nagano.

NAGANO

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# NAGANO

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The “roof of Japan” or Nagano is surrounded by four sides by tall mountains and is earning itself a well-deserved reputation for being a natural, historical, and cultural wonder. Nagano is overflowing with hot springs which is the perfect way to relax for two days before heading back the Aburaya Tousen hotel to pack up and head to Kyoto.

KYOTO

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# KYOTO

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While Tokyo is all high-speed trains, flashes of neon and skyscrapers – Kyoto moves to a completely different rhythm. Kyoto is one of Japan’s best-preserved historic cities, with ancient palaces, gardens, 1600 Buddhist temples and 400 Shinto shrines, among them 17 UNESCO World Heritage Sites from Imperial Japan’s golden age. Today, Kyoto is home to cutting-edge biotech, nanotech, publishing, textiles, and education, including the country’s top medical school. Spend a day here at the Four Seasons hotel before setting off to Osaka.

OSAKA

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# OSAKA

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Osaka is known as “the Kitchen of the Nation” and has a vibrant streetscape with hospitable, social people, and delicious modern street food. A relaxed ancient town has sprung into fashionable life and it welcomes you with jazz-hands and a sense of excited pride. Osaka can overwhelm and it is easy to lose sight of its identity amidst the bright lights and retail rivers. Feed your senses before heading back to the St. Regis hotel to pack up to go to Shima.



SHIMA

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# SHIMA

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Sitting in the beautiful Ise-Shima National park on the Kii Peninsula, Amanemu is sheltered, private, exclusive, and almost otherworldly place to end your Japan odyssey. Overlooking Ago Bay the resort's entrance, a winding driveway, leads to the welcome pavilion, curving up a small hill lined with maple and cherry trees, setting the scene for a really special escape to a corner of a very beautiful world. Explore, relax, and take in the beautiful Japan before heading back home happy with your perfect journey!



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